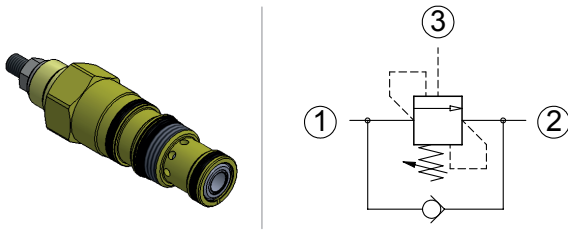




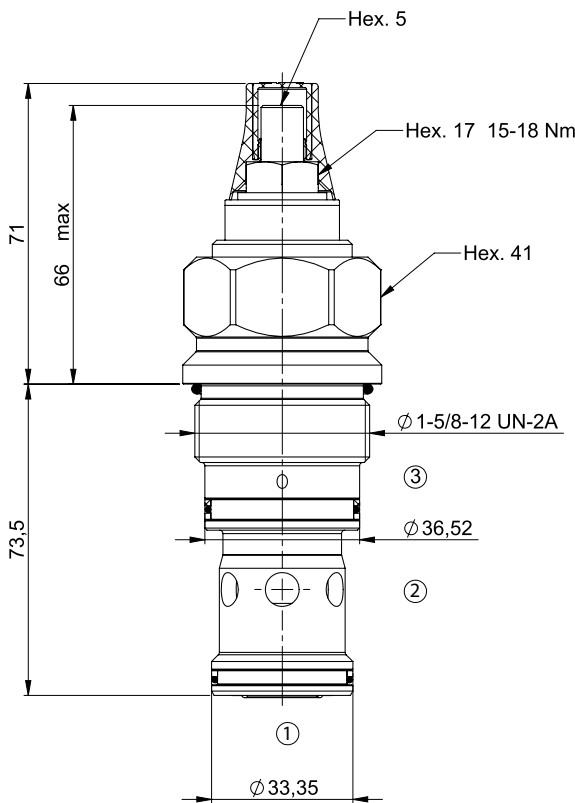
# Load holding valves

## Normale SAE20 8:1 adjustable setting

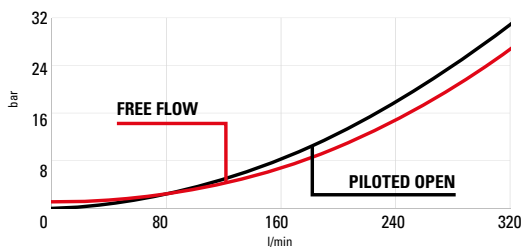


### Technical Details

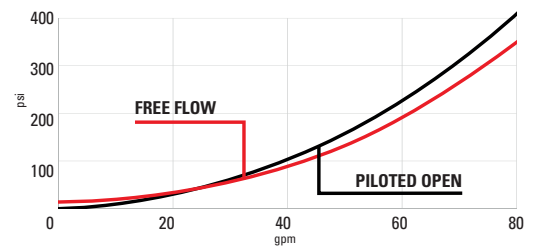
cavity	SAE20
capacity	320 lpm (85 gpm)
max operating pressure	420 bar (6000 psi)
pilot ratio	8:1
maximum setting	420 bar (6000 psi)
minimum setting	70 bar (1000 psi)
pressure increase per turn	133 bar (spring D) - 85 bar (spring M)
pressure setting established @	cracking pressure (1in3/min)
maximum valve leakage at reseal	5 drops / minute
operating characteristic	standard
reseal	>85%
maximum recommended load pressure at maximum setting	330 bar (4800 psi)
valve hex size	41
valve installation torque	128-149 Nm (95-110 lbf ft)
adjustment screw internal hex size	5
seal-lock hex size	17
seal-lock torque	15-18 Nm (11-13 lbf ft)
valve weight	1 kg (2,2 lbs)
external component surface treatment	zinc plating + sealing
seal kit (nbr)	S0SAE20SN700000
seal kit (viton)	S0SAE20SV700000
temperature range	-30 to 100°C (-22 to 212°F) with BunaN seals;
fluids	Mineral-based or synthetics with lubricating properties at viscosities of 10 to 500 mm <sup>2</sup> /s (cSt)
filtration	Nominal value max. 10µm (NAS 8) / ISO 4406 19/17/49



- Turn adjustment clockwise to increase setting
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure
- Set your counterbalance valve at least 1.3 times the maximum load induced pressure
- This valve is provided with positive seals between all ports
- Declared reseal value is obtained with valve set @ maximum setting



Performance curves



#### Seals and anti-tamper options

- A = BUNA + sealed piston
- C = VITON + sealed piston
- G = BUNA + tamper resistant + sealed piston
- H = VITON + tamper resistant + sealed piston

C | 0 | 0

Setting (bar)

| 0 | 8 | 2 | 0 | 0 | 0 | A

#### Spring

- M = 70-210 (85 bar/turn)
- D = 140-420 (133 bar/turn)

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